

Garant

Indexable insert for turning DC.T 11T304, for medium machining, Grade: HB7210-1

**Order data**

Order number	260462 HB7210-1
GTIN	4062406059255
Item class	21G

Technical description

Grade	HB7210-1
Cutting depth a_p	0.2 - 2.5 mm
Cutting conditions	continuous
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	GM
Corner radius	0.4 mm
Feed f	0.1 - 0.25 mm/rev.
Cutting speed v_c main application	100 - 450 m/min
Tool material	Carbide
Main application	K

Coating	TiCN
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning